

Alphaair



RE SERIES

Alphaair

EXTERNAL ADJUSTMENT



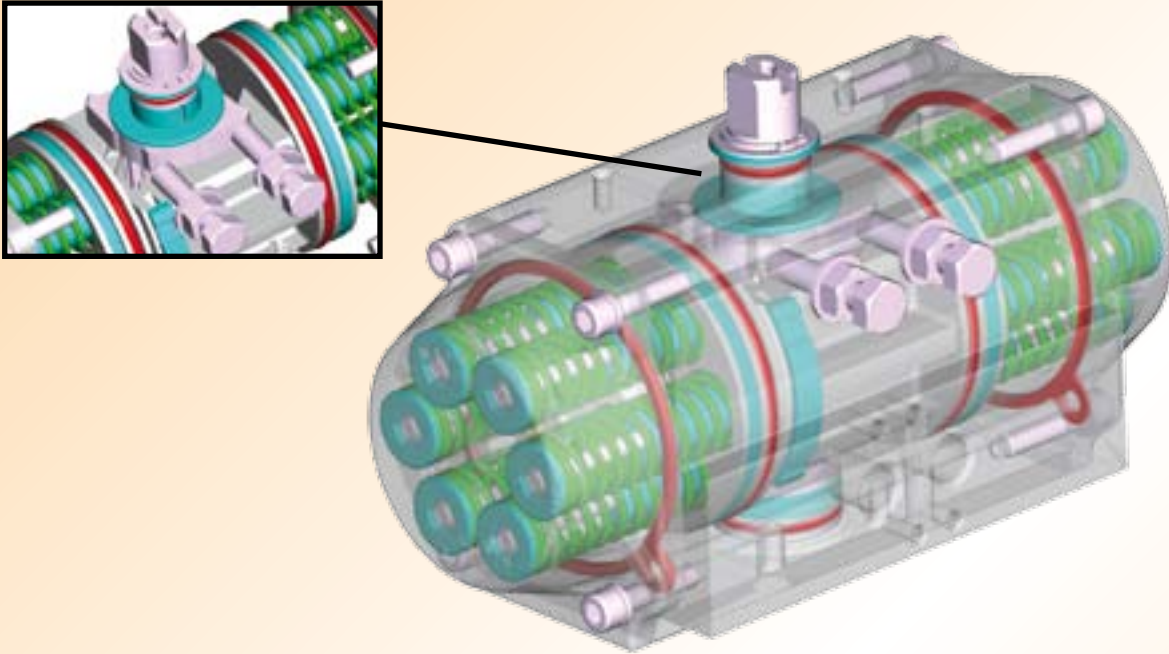
ALUMINIUM PNEUMATIC ACTUATORS 90°

JANUARY 2007

ALPHAIR PNEUMATIC ACTUATORS

EXTERNAL ADJUSTMENT

“RE” NEW SERIES



The new series of ALPHAIR Pneumatic Actuators with special “External Adjustment” meets any quality and precision requirement.

The new “External Adjustment” guarantee maximum precision on rotation adjusting, for normal and heavy conditions, in any application field.

Suitable for any requirement, the ALPHAIR Pneumatic Actuators with special “External Adjustment” are carefully designed for maximum torque rating and maximum lifetime.

More compact, heavy and reliable, the ALPHAIR Pneumatic Actuators with special “External Adjustment” are easily assembly/change on every mean of valve.

STANDARD VERSION FEATURES

- **ASTM 6063 extruded Aluminium Body**, inside surface finish Ra=0,4-0,6. 25 micron Hard Anodizing.
 - **EN AB 46100 die-casted Aluminium alloy Pistons**, 15 micron Anodizing.
 - **EN AB 46100 die-casted Aluminium alloy Covers**, painted with 60-80 micron polyester powder.
 - **Carbon steel Shaft**, 20 μ nickel-plated. Optional in Stainless Steel AISI 316 (A4).
 - **External adjusting gear**, in Stainless Steel AISI 316 (A4).
 - Screws in Stainless Steel AISI 304 (A2).
 - Seals in nitrile rubber NBR. Optional HIGH Temperature = FPM/FKM. Optional LOW Temperature = SILICONE.
 - Bearings in low friction LAT-LUB acetal resin, easily replaceable for maintenance. Optional HIGH/LOW Temperature = PA 66.
 - Pre-compressed Spring Cartridges, easily replaceable for maintenance, 25-30 micron polyester painted.
 - Standard grease: Molibdenum Bisulphide. Optional: special grease for HIGH/LOW Temperature.
 - Several special protections available for chemical, pharmaceutical, food and industrial environments.
- Rotation adjustment +/-5° in both opening and closing position. Assembly precision +/-1°, made by electronic devices.
 - Double lower drilling for valve fastening and centering, according to **ISO 5211-DIN 3337 Standards**.
 - Double square lower female shaft key (starlike), according to **ISO 5211-DIN 3337 Standards** for assembly on valves with square key on line (0°) and diagonal key (45°).
 - Solenoid connections according to **NAMUR VDI/VDE-3845 Standards**.
 - Top drilling for accessories fastening, and upper shaft end according to **NAMUR VDI/VDE-3845 Standards**.
 - Position indicator on request, enabling switch-box assembly on top.
 - Aluminium adhesive nameplates, with progressive serial number punched.
 - Lubrification carried out by the manufacturer, guaranteed for min. 1.000.000 operations.
 - Running test and 100% seal test carried out with electronic equipment and certification of each individual product.
 - Standard execution for temperatures from -20°C to +80°C (optional, special execution for extreme temperatures).
 - According to **ATEX-94-9-CEE Standard** for explosive environment; STANDARD version actuator: **II 2GD c Tmax = 95°C**.
 - According to **CEN/TC69/WG1/SG10** design and manufacture standard requirements.

AIR SUPPLY	TEMPERATURE RANGE	FEEDING PRESSURE	TURNING ROTATION RANGE
Dry or lubricated filtered compressed air.	Standard	8 bar/120 psi – CONTINUOUS 10 bar/142 psi - MAXIMUM	± 5°
	LOW Temperature		
	HIGH Temperature		

DOUBLE ACTING TORQUES IN Nm

I Series = 90°



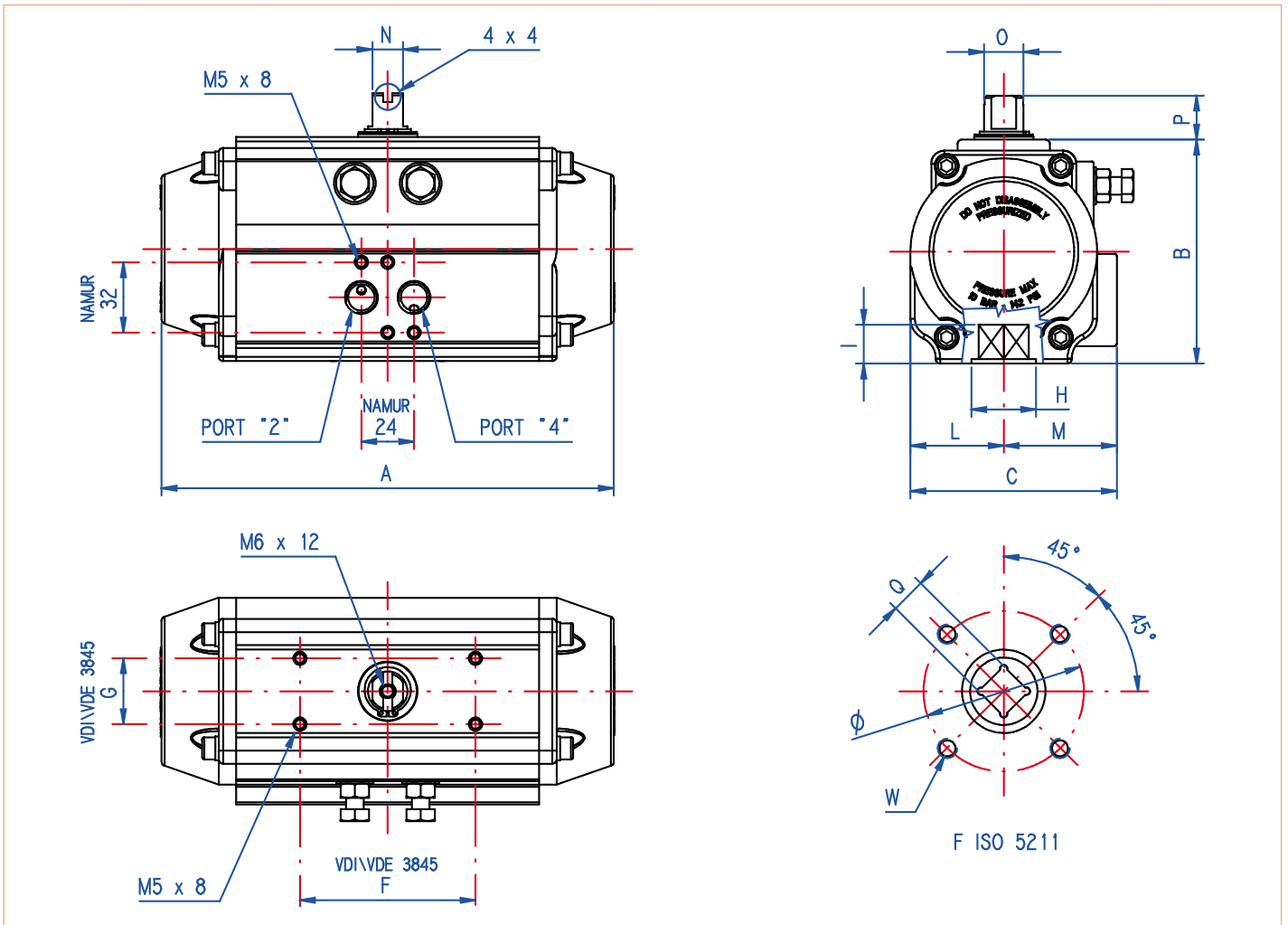
TYPE	AIR SUPPLY IN BAR									
	1	2	3	4	5	6	7	8	9	10
RE 051	3,6	7,2	10,9	14,5	18,1	21,7	25,3	28,9	32,6	36,2
RE 064	6,4	12,8	19,1	25,5	31,9	38,3	44,6	51,0	57,4	63,8
RE 076	12,6	25,3	37,9	50,6	63,2	75,9	88,5	101,1	113,8	126,4
RE 086	18,6	37,1	55,7	74,2	92,8	111,3	129,9	148,4	167,0	185,5
RE 101	28,9	57,8	86,6	115,5	144,4	173,3	202,2	231,0	259,9	288,8
RE 116	46,7	93,3	140,0	186,7	233,3	280,0	326,7	373,3	420,0	466,7
RE 126	60,1	120,3	180,4	240,6	300,7	360,9	421,0	481,1	541,3	601,4
RE 146										
RE 161										

SINGLE ACTING TORQUES IN Nm

I Series = 90°



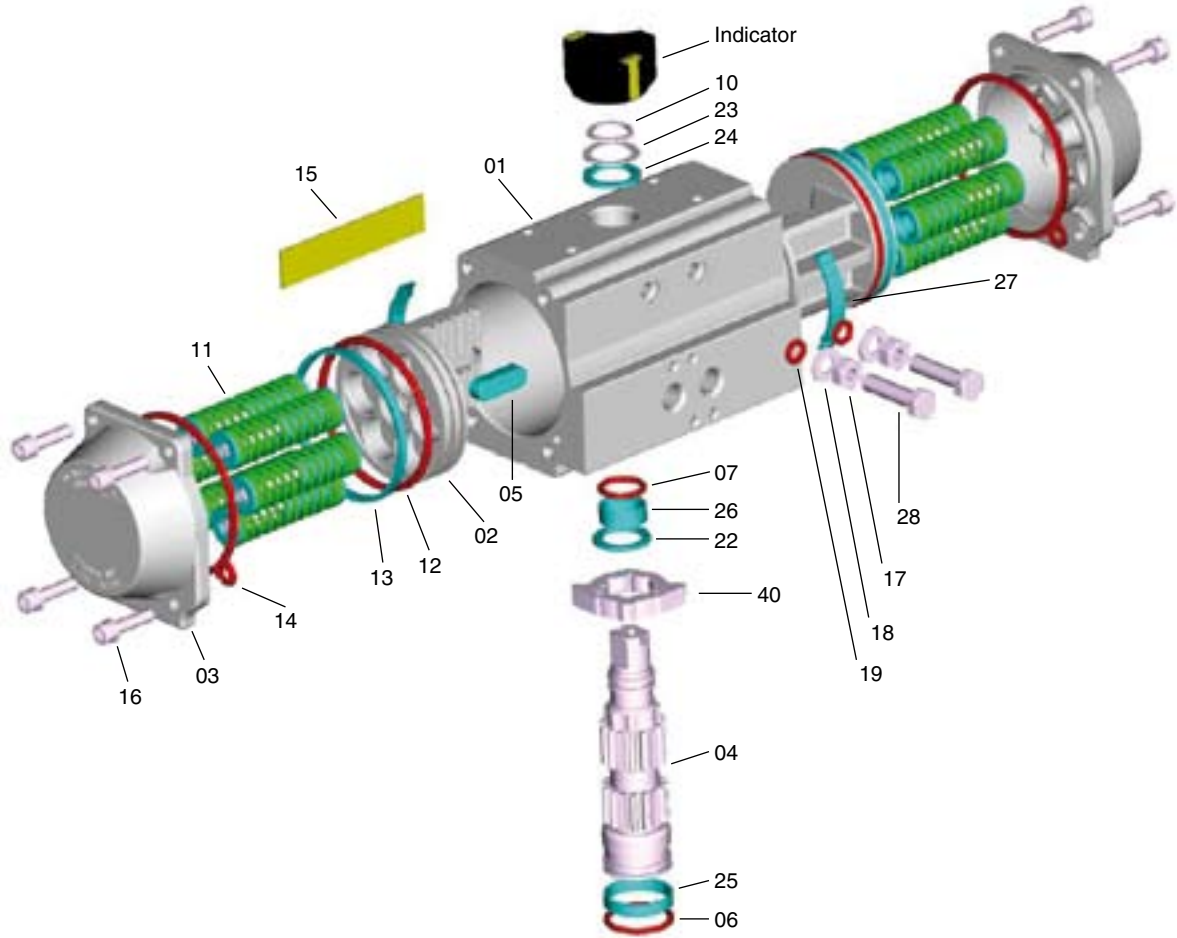
TIPO	SPRINGS FOR EACH PISTON SIDE	AIR SUPPLY IN BAR												SPRINGS TORQUE	
		3		4		5		6		7		8		90°	0°
		0°	90°	0°	90°	0°	90°	0°	90°	0°	90°	0°	90°		
RE 051	3	6,6	4,1	10,3	7,7	13,9	11,3	17,5	15,0	21,1	18,6	24,7	22,2	6,7	4,2
	4	5,2	1,9	8,9	5,5	12,5	9,1	16,1	12,7	19,7	16,3	23,3	20,0	9,0	5,6
	5			7,4	3,2	11,1	6,9	14,7	10,5	18,3	14,1	21,9	17,7	11,2	7,0
	6					9,7	4,6	13,3	8,2	16,9	11,8	20,5	15,5	13,5	8,4
RE 064	3	11,7	9,3	18,1	13,7	24,5	20,1	30,9	26,4	37,2	32,8	43,6	39,2	11,8	7,4
	4	9,3	3,4	15,7	9,8	22,0	16,1	28,4	22,2	34,8	28,9	41,2	35,3	15,7	9,8
	5			13,2	5,8	19,6	12,2	26,0	18,6	32,3	24,9	38,7	31,3	19,7	12,3
	6					17,1	8,3	23,5	14,6	29,9	21,0	36,2	27,4	23,6	14,8
RE 076	3	23,3	14,5	36,0	27,2	48,6	39,8	61,2	52,5	73,9	65,1	86,5	77,8	23,4	14,6
	4	18,4	6,7	31,1	16,4	43,7	32,0	56,4	44,7	69,0	57,3	81,7	70,0	31,2	19,5
	5			26,2	11,6	38,9	24,2	51,5	36,9	64,1	49,7	76,8	62,2	39,0	24,4
	6					34,0	16,4	46,6	26,1	59,3	41,3	81,9	54,4	46,8	29,2
RE 086	3	34,2	21,3	52,7	39,8	71,3	58,4	89,8	76,9	108,4	95,5	126,9	114,0	34,4	21,5
	4	27,0	9,8	45,5	28,3	64,1	46,9	82,7	65,4	101,2	84,0	119,8	102,6	45,9	28,7
	5			38,4	16,9	56,9	35,4	75,5	54,0	94,0	72,5	112,6	91,1	57,3	35,8
	6					49,8	24,0	68,3	42,5	86,9	61,1	105,4	79,6	68,8	43,0
RE 101	3	53,2	33,1	82,0	62,0	110,9	90,8	139,8	119,7	168,7	148,6	197,6	177,5	53,6	33,5
	4	42,0	15,2	70,9	44,1	99,8	73,0	128,6	101,9	157,5	130,7	186,4	159,6	71,4	44,6
	5			59,7	26,2	88,6	55,1	117,5	84,0	146,4	112,9	175,2	141,8	89,3	55,8
	6					77,4	37,3	106,3	66,1	135,2	95,0	164,1	123,9	107,1	67,0
RE 116	3	86,1	53,8	132,8	100,5	179,5	147,2	226,2	193,8	272,8	240,5	319,5	287,2	86,2	53,9
	4	68,2	25,1	114,9	71,8	161,5	118,5	208,2	165,1	254,9	211,8	301,5	258,5	114,9	71,8
	5			96,6	43,1	143,6	89,7	190,3	136,4	236,9	183,1	283,6	229,7	143,6	89,8
	6					125,6	61,0	172,3	107,7	219,0	154,3	265,6	201,0	172,3	107,7
RE 126	3	111,0	69,4	171,2	129,5	231,3	189,7	291,4	249,8	351,6	310,0	411,7	370,1	111,0	69,4
	4	87,9	32,4	148,0	92,5	208,2	152,7	268,3	212,8	328,4	273,0	388,6	333,1	148,0	92,5
	5			124,9	55,5	185,0	115,7	245,2	175,8	305,3	236,0	356,5	296,1	185,0	115,7
	6					161,9	78,7	222,0	138,8	282,2	198,9	342,3	259,1	222,0	138,8
RE 146	3														
	4														
	5														
	6														
RE 161	3														
	4														
	5														
	6														
Torque by air												Torque by springs			



POSITION	TYPE										
	RE 051	RE 064	RE 076	RE 086	RE 101	RE 116	RE 126	RE 146	RE 161		
A-90°	138	155	203	239	257	304	335				
A-120°	-	-	-	-	-	-	-				
A-180°	-	-	-	-	-	-	-				
B	69	85	102	112	127	145	157				
C	75	86	94	104	120	134	150				
VDI/VDE 3845 F x G	80 x 30										
L	33,5	38	42,5	49	55	64	70				
M	41,5	48	51,5	55	65	70	80				
Port A Port B DIN 259	1/8" GAS - NPT		1/4" GAS - NPT								
N x O	8 x 12		14 x 18			27 x 36					
P	20					30					
Q x I	9 x 10 11 x 13	9 x 10 11 x 13 14 x 16	11 x 13 14 x 16 17 x 20	14 x 16 17 x 20	17 x 20 22 x 25	17 x 20 22 x 25	17 x 20 22 x 25 27 x 29				
F ISO 5211	F03 F03/05 F04 F05	F03/05 F04 F05 F05/07	F04 F05/07	F05/07	F5/7/10 F07/10	F07/10	F07/10				

POSITION	F ISO 5211							
	F03	F04	F03/05	F05	F05/07	F5/7/10	F07/10	F10/12
Ø (W)	36 (M5x8)	42 (M5x8)	36 (M5x8) 50 (M6x9)	50 (M6x9)	50 (M6x9) 70 (M8x12)	50 (M6x9) 70 (M8x12) 102 (M10x15)	70 (M8x12) 102 (M10x15)	102 (M10x15) 125 (M12x18)
H	25	30	25	35	35 (RE 086 = 40)	40	55	70

CONSTRUCTION PARTS - SPECIFICATIONS



PART	QUANTITY	DESCRIPTION	MATERIAL	SPECIFICATION	PROTECTION
1	1	Body	Extruded aluminium alloy	ASTM 6063 T6	A - N - TF
2	2	Piston	Aluminium alloy	EN AB46100	A
3	2	Cover	Aluminium alloy	EN AB46100	N - V - TF
4	1	Shaft	Carbon steel optional S.S. AISI 316 (A4)	ASTM A105 optional S.S. AISI 316 (A4)	N
5 *	2	Antiejection key	Acetalic resin – PA66 – PA66		
6 *	1	Lower shaft O-Ring	NBR - FPM\FKM - Silicone		
7 *	1	Upper shaft O-Ring	NBR - FPM\FKM - Silicone		
10 *	1	Seeger ring	Carbon steel		N
11	0-12	Spring cartridge	Carbon steel, PA 66, S.S.	C-98	V
12 *	2	Piston O-Ring	NBR - FPM\FKM - Silicone		
13 *	2	Piston head bearing	Acetalic resin – PA66 – PA66		
14 *	2	Cover gasket	NBR - FPM\FKM - Silicone		
15	1	Nameplate	Aluminium		
16	4+4	Cover fastening screw	Stainless Steel	AISI 304 (A2)	
17	2	Nut	Stainless Steel	AISI 304 (A2)	
18	2	Washer	Stainless Steel	AISI 304 (A2)	
19 *	2	O-Ring	NBR - FPM\FKM - Silicone		
22 *	1	Gear antifriction washer	Acetalic resin – PA66 – PA66		
23 *	1	Shaft thrust washer	Stainless Steel	AISI 304 (A2)	
24 *	1	Shaft antifriction washer	Acetalic resin – PA66 – PA66		
25 *	1	Lower shaft pilot ring	Acetalic resin – PA66 – PA66		
26 *	1	Upper shaft pilot ring	Acetalic resin – PA66 – PA66		
27 *	2	Piston bearing	Acetalic resin – PA66 – PA66		
28	2	Piston dowel	Stainless Steel	AISI 304 (A2)	
40	1	External adjusting gear	Stainless Steel	AISI 316 (A4)	




* SPARE PARTS SET:

Standard Special HIGH Temperatures Special LOW Temperatures

PROTECTIONS

A = Anodizing N = Chemical Nickel-plating V = Painting TF = Anodizing+PTFE

COATINGS – MATERIAL TREATMENTS

		DESCRIPTION				USED FOR
		Body	Covers	Pistons	Shaft	
	AV standard	Anodizing	Polyester painting	Anodizing	High phosphorous nickel-plating (12%) opt. AISI 316 (A4)	- Industry, general use.
	Colour	Gray	Gray	Brown	Polished steel	
	Thickness	25 µ	60/80 µ	15 µ	20 µ	
	NN	High phosphorous nickel-plating (12%)	High phosphorous nickel-plating (12%)	Anodizing	High phosphorous nickel-plating (12%) opt. AISI 316 (A4)	- Industry, general use. - Caustic soda. - Detergents. - Low alkaline solutions.
	Colour	Polished steel	Polished steel	Brown	Polished steel	
	Thickness	20 µ	20 µ	15 µ	20 µ	
	TF TF	Anodizing + PTFE coating	Anodizing + PTFE coating	Anodizing	High phosphorous nickel-plating (12%) opt. AISI 316 (A4)	- Industry, general use. - Low alkaline and low acid solutions. - Marine environments. - High temperatures.
	Colour	Blue	Blue	Brown	Polished steel	
	Thickness	Anodizing 50 µ PTFE 15 µ	Anodizing 50 µ PTFE 15 µ	15 µ	20 µ	

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ANODIZING

Anodizing is an electrolytic process that produces anodic coating on aluminum, called alumine, with high thickness. Alumine is one of the most hard known materials, with resistance values up to 400-600 HV (45-65 HRC); properties and features of Anodizing (alumine thickness 25 micron) are well know and appreciated both for mechanical and chemical resistance.

- > **Best friction and corrosion resistance, best surface hardness, good thermic and electrical insulation.**

ELECTROLESS NICKEL-PLATING

Chemical nickel-plating is an electroless coating process that gives nickel layers at extremely constant thickness also on sharp angles, blind-holes, threads and grooves recess. During the process, nickel is combined with phosphor at a percentage of 12% (high-phosphor). The obtained surface hardness is about 400-480 HV (45-55 HRC).

- > **Best friction and corrosion resistance, best surface hardness, best external appearance similar to S.S., increased resistance to alkali and detergents in sanitary and food applications.**

POLYESTER PAINTING

Polyester painting is obtained through powder coatings on polarized parts, by means of light differences in electrical potentials. After applications, parts are baked in order to polymerize and let the painting be spread to avoid micro-porosity. The best elasticity can be obtained at 60/80 micron thickness; a satisfactory adhesion can be assured by sandblasting or brushing, and by special degreasing baths of the rough pieces to be treated.

- > **Better corrosion resistance, protection against crashes, better external appearance and several available colours, resistance to chemicals.**

ANODIZING + PTFE COATING

As further improvement of the anodising treatment on aluminium alloys, protective coatings made of PTFE are used; this material is known for its particular chemical and physical features. On these double treated surfaces, oxide hardness and low roughness (internal slipping parts) is summed to the chemical resistance and the excellent qualities as a thermic barrier of PTFE (external surface, subject to corrosion).

- > **Better corrosion resistance, protection against high temperatures and crashes, extreme resistance to chemicals and in marine environments.**

AIS I 316 (A4) STAINLESS STEEL SHAFT - OPTIONAL

AISI 316 (A4) Stainless Steel shaft, with its great corrosion resistance, is recommended for special applications such as: marine and chemical environments, food and pharmaceutical industry, high temperature applications.



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